

# **OPERATING & ASSEMBLY INSTRUCTION POWERLINK Series (IP65 Version)**

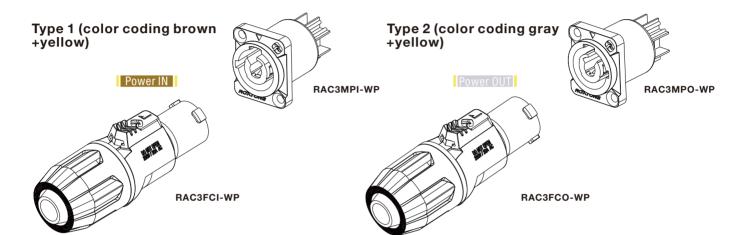
#### **A.APPLICATION INSTRUCTION**

#### APPLICATION:

POWERLINK series (IP65 Version) is intended for use as an appliance coupler and interconnection coupler. It serves to supply power to an appliance and from an appliance to other equipment. To be installed by qualified person only.

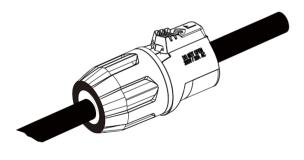
#### Connector Combination & Keyways:

With the two non-inter changeable types of connectors (Type 1 and Type 2) it is impossible to produce a short circuit. Mating connectors (combination) are identified by mechanical keyways and by color.



## **B.ASSEMBLY INSTRUCTION**

(A) Insert cable into the bushing and housing.

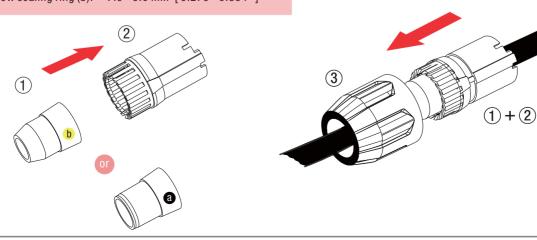


(B) Separate the housing from the bushing (cable remain in bushing)

(C) Put sealing ring ① (a) or (b) into clamp ring ②.

Place the bushing ③ and sealing clamp set ① + ② over the cable.

Black sealing ring (a): 9.0 - 12.0 mm [0.354 - 0.472 "] Yellow sealing ring (b): 7.0 - 9.0 mm [0.276 - 0.354 "]

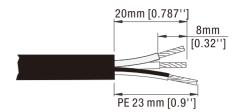






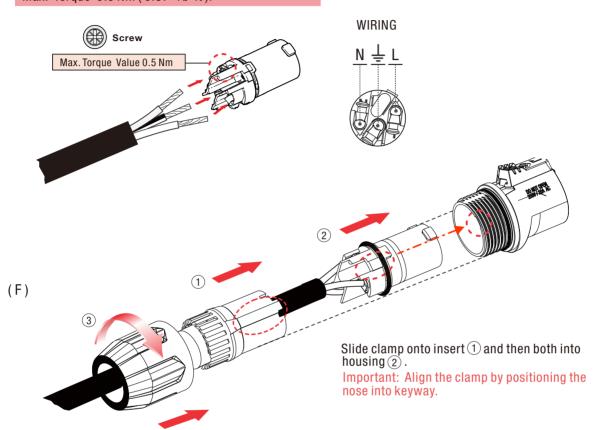
## (D) Prepare the cable as shown.

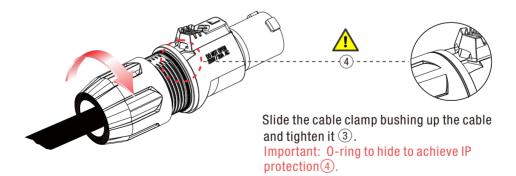
Cable 0.D.:  $6.0 - 12.0 \text{ mm} \ [0.236 - 0.472]$ . Max wire size:  $2.5 \text{ mm}^2 \ (AWG \ 14)$ .

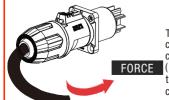


#### (E) Insert the wire into the terminals and fasten.

## Max. Torque 0.5 Nm (0.37 1b-ft).







## **CAUTION**

To ensure protection category, do not expose the connection to bending forces (e.g. do not attach loads to the cable, no free-dangling cable windings etc.).

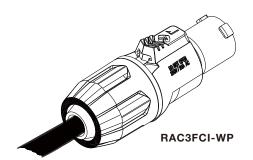


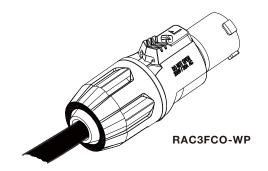
## **SAFETY WARNING**

For safety and certification reasons the connector must be replaced in case of any broken parts or excessive wear and tear.



## **FINISHED STATUE**







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